

TECHNICAL DATA SHEET ULTIMATE DTM 2K HS Colour

Description Date: 18-Jul-2023

ULTIMATE DTM 2K HS Colour is an direct to metal colour with excellent adhesion to bare metal. It eliminates the need for an Etch and Primer.

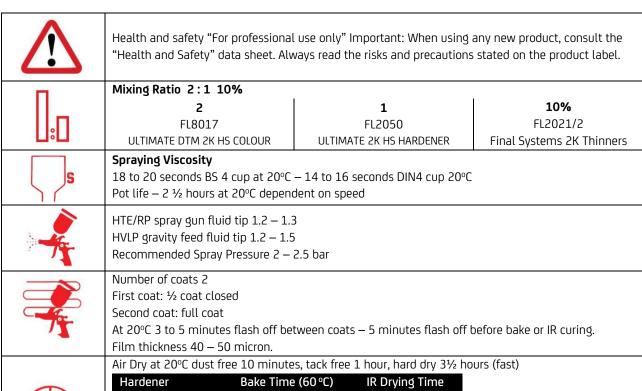
Composition: Acrylic Resins

Colour: Various colours available

Shelf life: 36 months in unopened container

Pack size: 1 Litre/5 Litre

Pre-treatment: FL8017 **ULTIMATE DTM 2K HS COLOUR** can be applied direct to metal.





Hardener	Bake Time (60°C)	IR Drying Time
STANDARD	30 minutes	16 minutes
FAST	20 minutes	12 minutes
EXTRA FAST	15 minutes	9 minutes

Gloss will vary depending on speed used. For best results fast hardener will give good dry time and gloss level. Bare in mind booth temperature and the time taken to get to temperature. Times may vary based on environment.

Accelerators should not be used with DTM products.

ULTIMATE 2K HS Super Rapid Hardener should not be used under any circumstances with ULTIMATE 2K HS DTM Colour.

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